

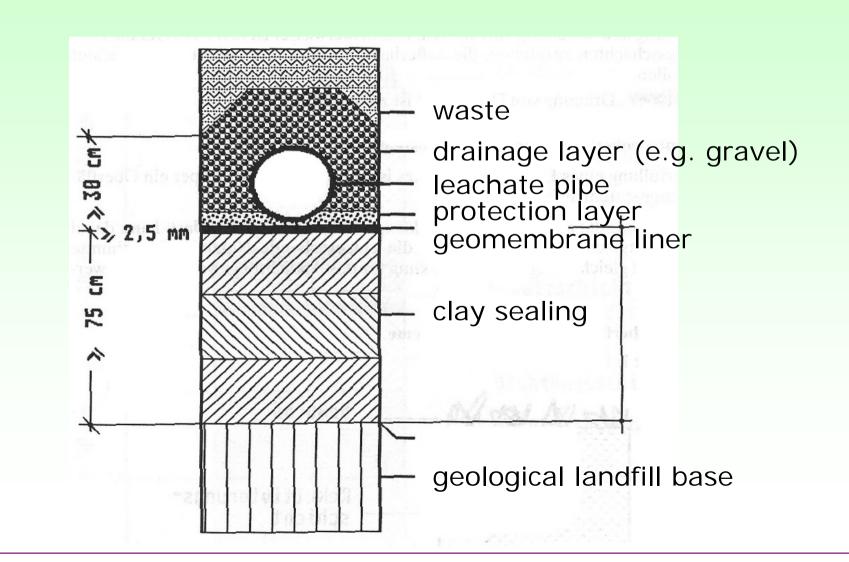
### Sanitary Landfill Design

### Municipal Solid Waste (MSW)

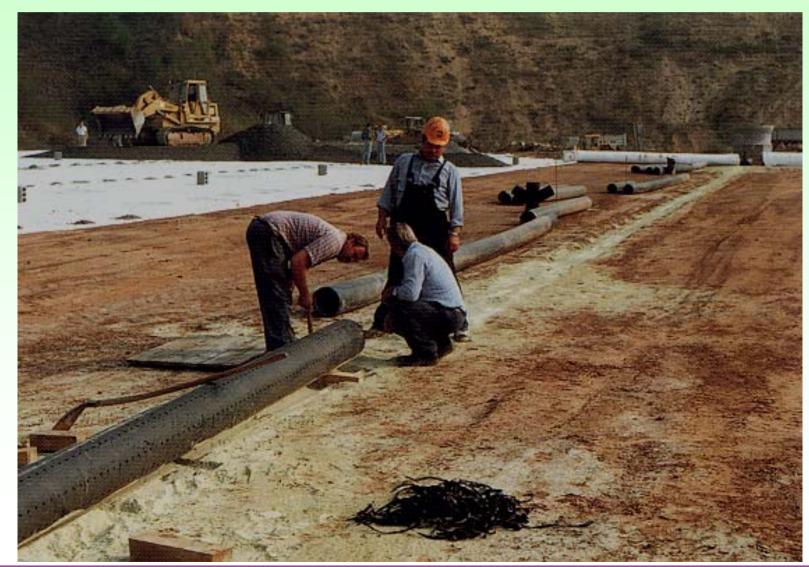
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# Sanitary MSW Landfill Landfill Design





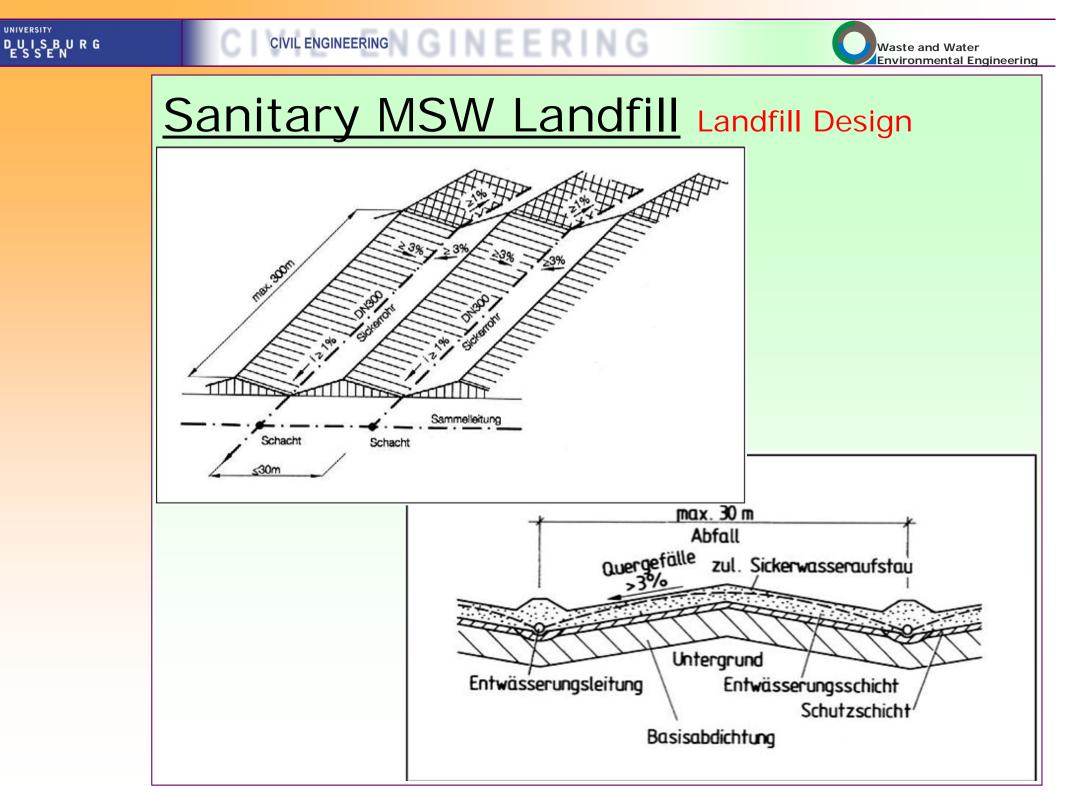






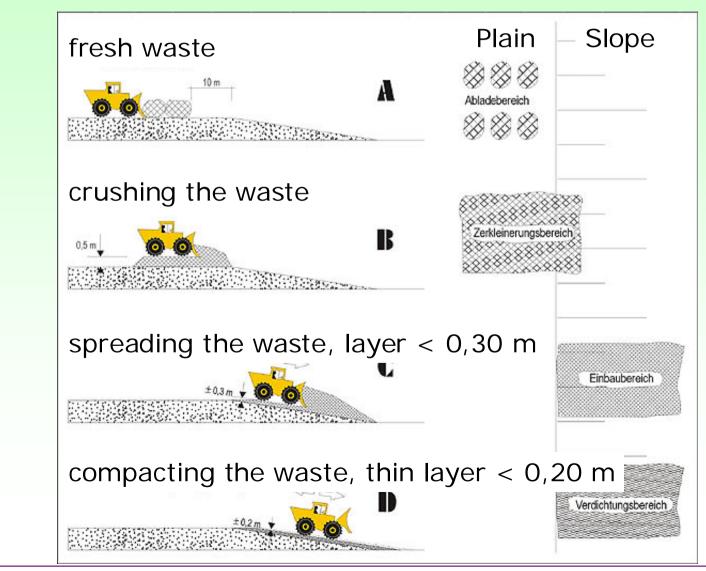


- Construction failures reasons of damage
- Stone puncture (70%)
- Heavy equipment (16%)
- Welds (6%)
- Cuts (1%)
- Workers (6%)

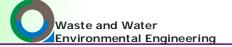


# Sanitary MSW Landfill Landfill Design

#### Waste operations







#### Waste operations



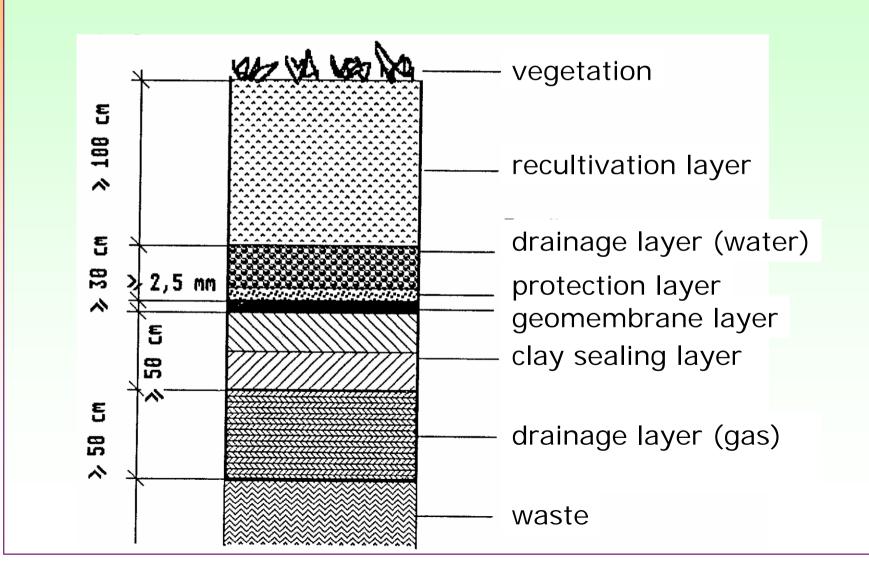


#### Waste operations



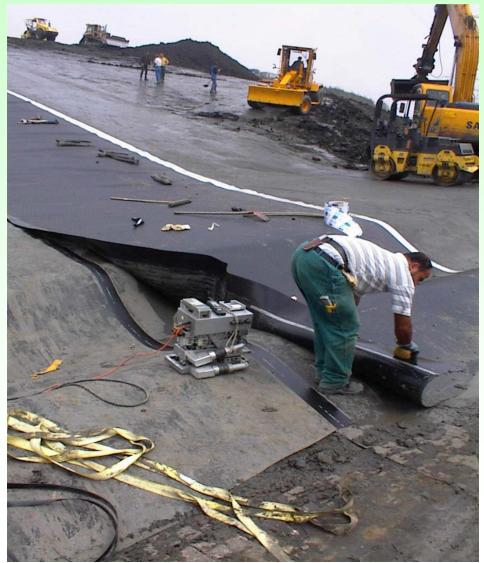


Final Cap or Final Cover Layer



### Sanitary MSW Landfill Landfill Design

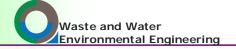
#### Final Cap or Final Cover Layer



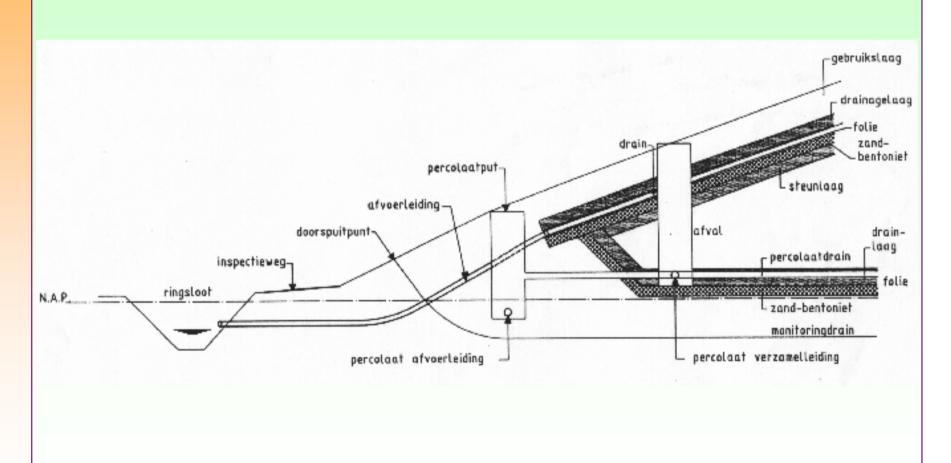


Final Cap or Final Cover Layer





#### Toe design





Degasification System

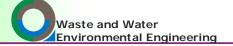
- Collectors for landfill gas in the landfill body vertical and horizontal elemts
- Collecting pipes from the landfill body to substations
- Gas transport pipes from substations to central gas station
- Condensate trap at deepest point of gas collection system
- Compressor station
- High temperature flare and Combined Heat and Power Plant (CHP)
- Power feeding to grid or own utilization of power



Materials for sealing layers

- Natural mineral material Very low permeability, high clay content, high content of swelling material (like smectites)
- Sand-bentonite mixtures specified sand water bentonite (swelling material)
- Geomembrane HDPE thickness density mechanical properties resistance (UV, chemical, biological, stress-cracking)





#### **Degasification System**











## Sanitary MSW Landfill Landfill Design

#### Degasification System









Leachate collection and treatment

- Leachate pipes at the base liner of the landfill
- Steady decline to a low point outside the landfill body
- Collecting in a circular pipeline around the landfill
- Intermediate storage in a leachate pond
- Leachate treatment plant or disposal to a waste water treatment plant
- Introducing into water, a river or a sewer

# Sanitary MSW Landfill Landfill Design

#### Leachate collection and treatment



#### Intermediate Storage

#### Leachate pipe



#### Leachate collection and treatment









Leachate collection and treatment

Multi-Stage Leachate Treatment Plant

- Biological Pre-Treatment (Tanks or Basins) Nitrification and De-Nitrification
- Membrane Filtration
  7 Bar excess pressure, retention of bacteria
- Chemical Wet-Oxidation
   Ozone treatment, cracking of long-chain hydrocarbons
- Biological Retreatment percolation or trickling filter

### Sanitary MSW Landfill Landfill Design

#### Entrance and administration building

