

## Introduction

The design of technical adsorption processes is mainly based on measurements of pure gas isotherms and breakthrough curves. Since temperature strongly influences the breakthrough curves modeling and design of adsorption processes requires a precise knowledge of the heat emitted during adsorption. This heat of

adsorption is a function of coverage, so a simultaneous measurement of adsorption enthalpy and load is desirable. This project aims at developing a measurement technique for the coupling of calorimetric and volumetric equilibrium measurements in one device.

## Experimental Methods

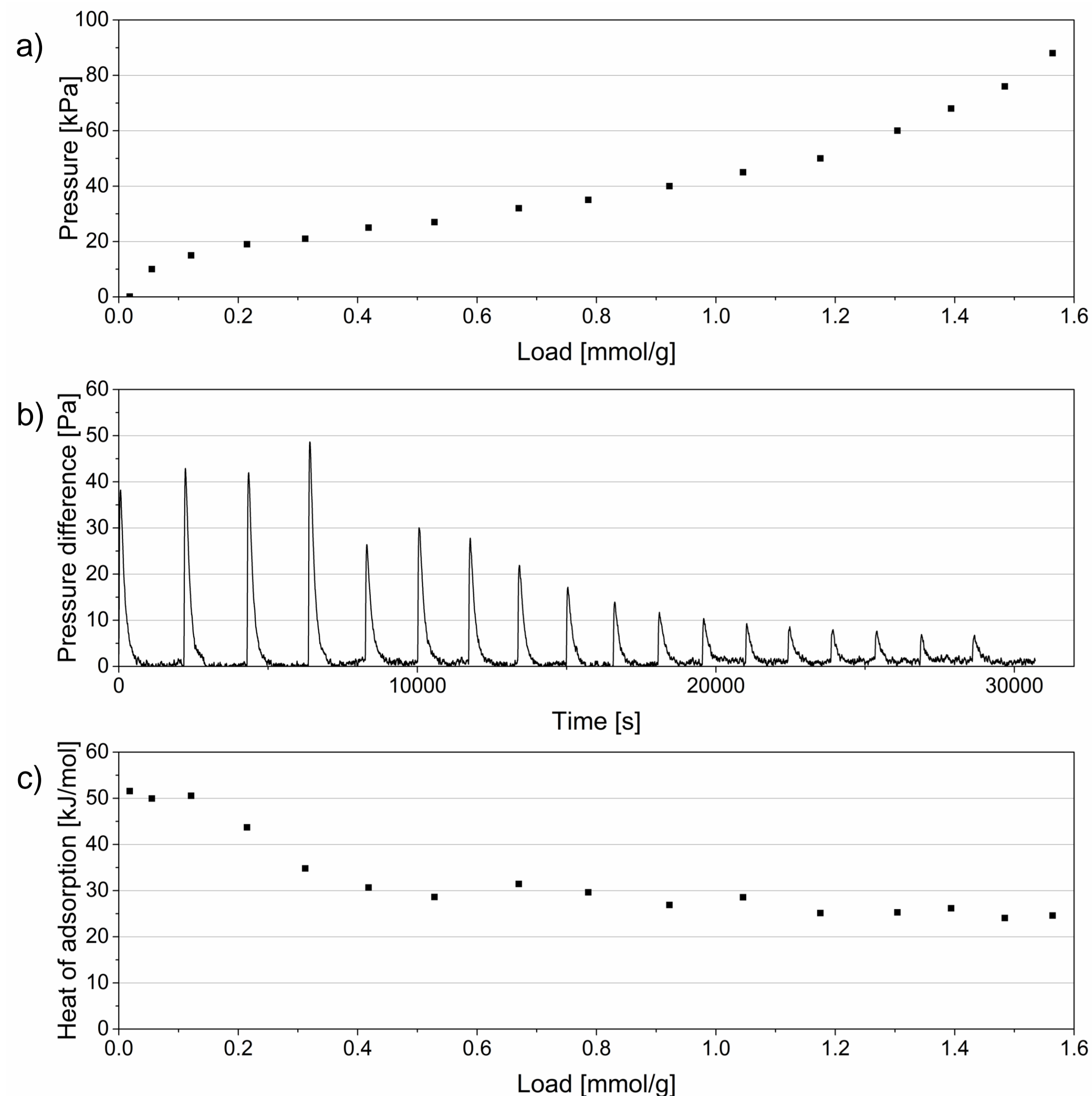


Fig.1: Analysis of measurement results a) isotherm; b) time-dependent pressure difference curve; c) load-dependent heat of adsorption

### isotherm:

- volumetric adsorption measurement (BELSORP-max)
- cumulative measuring principle

### time-dependent pressure difference curve:

- calorimetric measurement
- measuring pressure difference between both sensor gas volumes
- each pressure difference peak represents an adsorption step

### load-dependent heat of adsorption:

- coupling of volumetric and calorimetric measurement
- determination of heat of adsorption for each adsorption step
- time and cost saving measuring principle due to simultaneous measurement

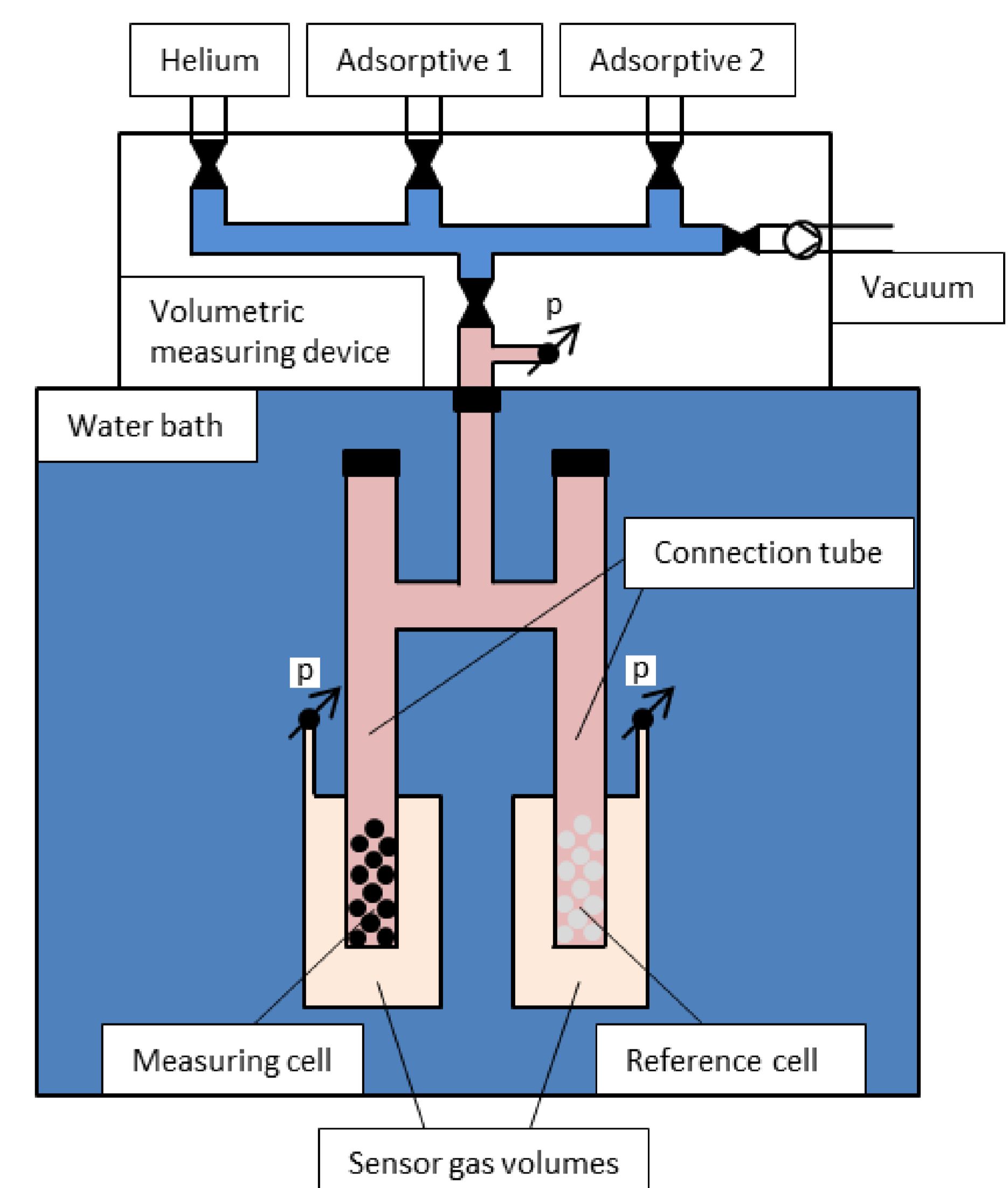


Fig.2: Experimental setup

## Results and Discussion

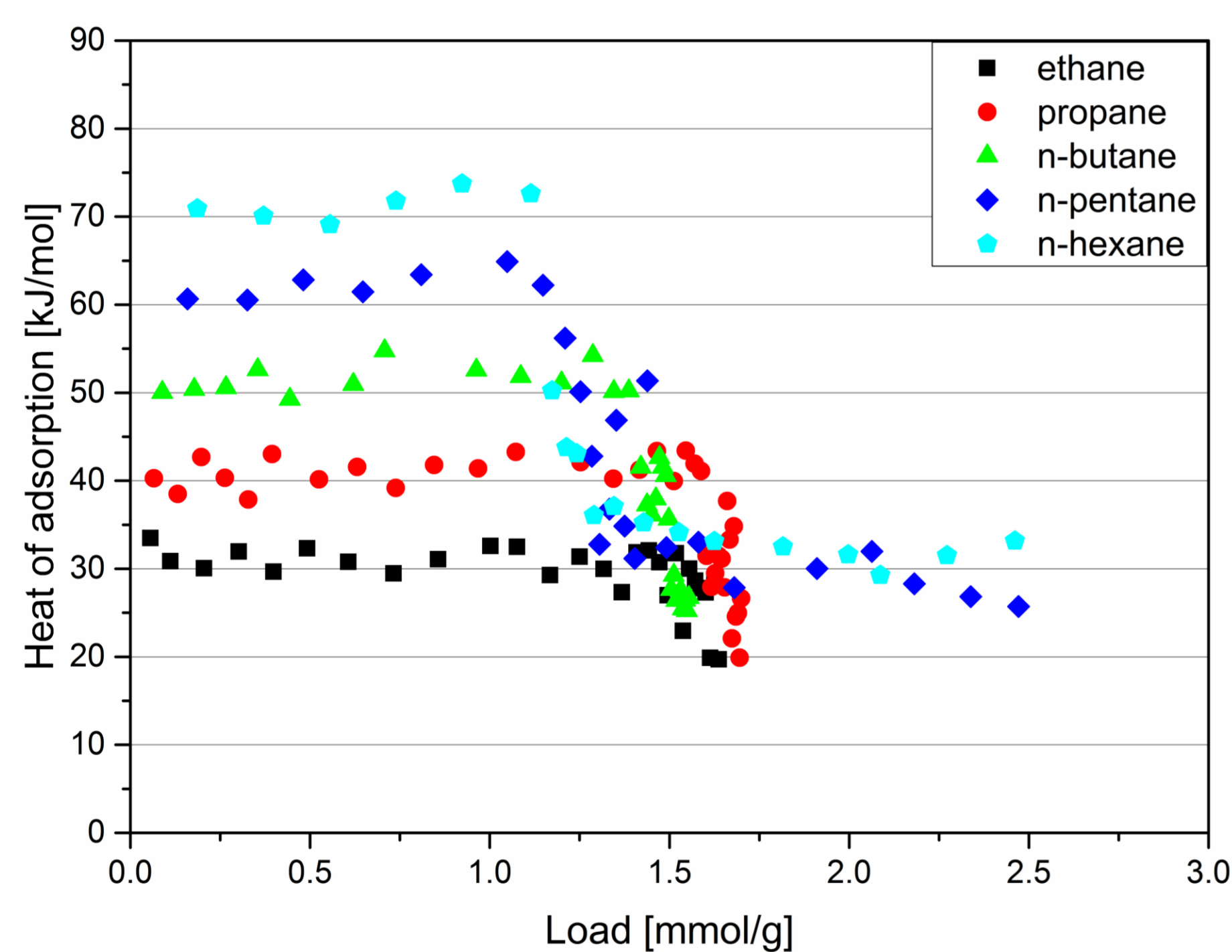


Fig.3: Load-dependent heat of adsorption of n-alkanes on ZSM-5 zeolite HiSiv 3000

- heat of adsorption ( $\Delta h_{\text{Ads}}$ ) generally increases with chain length and polarizability
- constant  $\Delta h_{\text{Ads}}$  indicates a homogeneous surface
- significant decrease of  $\Delta h_{\text{Ads}}$  at high load by capillary condensation in the binder material

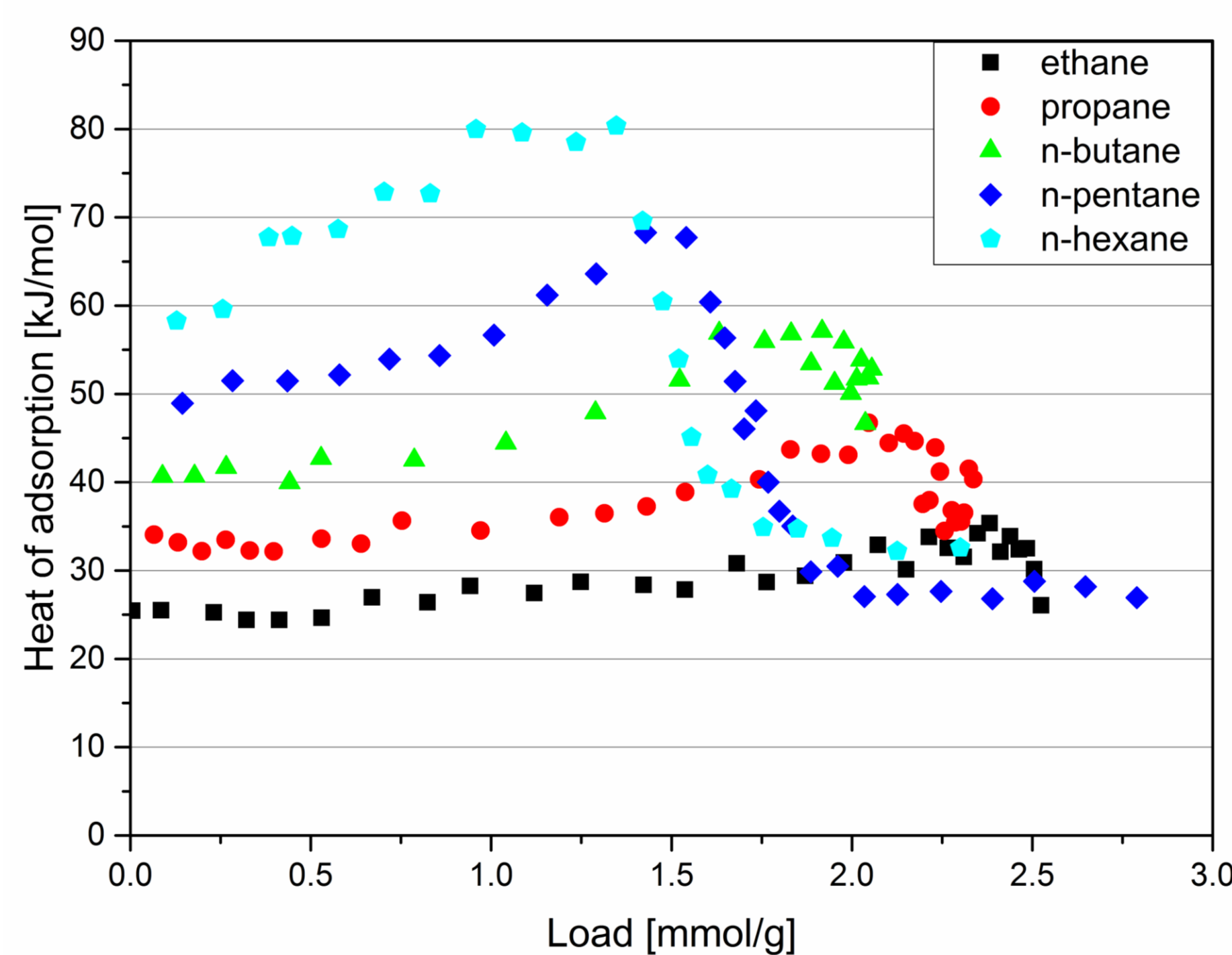


Fig.4: Load-dependent heat of adsorption of n-alkanes on faujasite zeolite 13X-APG

- $\Delta h_{\text{Ads}}$  increases with load due to lateral adsorptive-adsorptive interactions
- larger load-dependent increase of  $\Delta h_{\text{Ads}}$  with increasing evaporation enthalpy of adsorptive

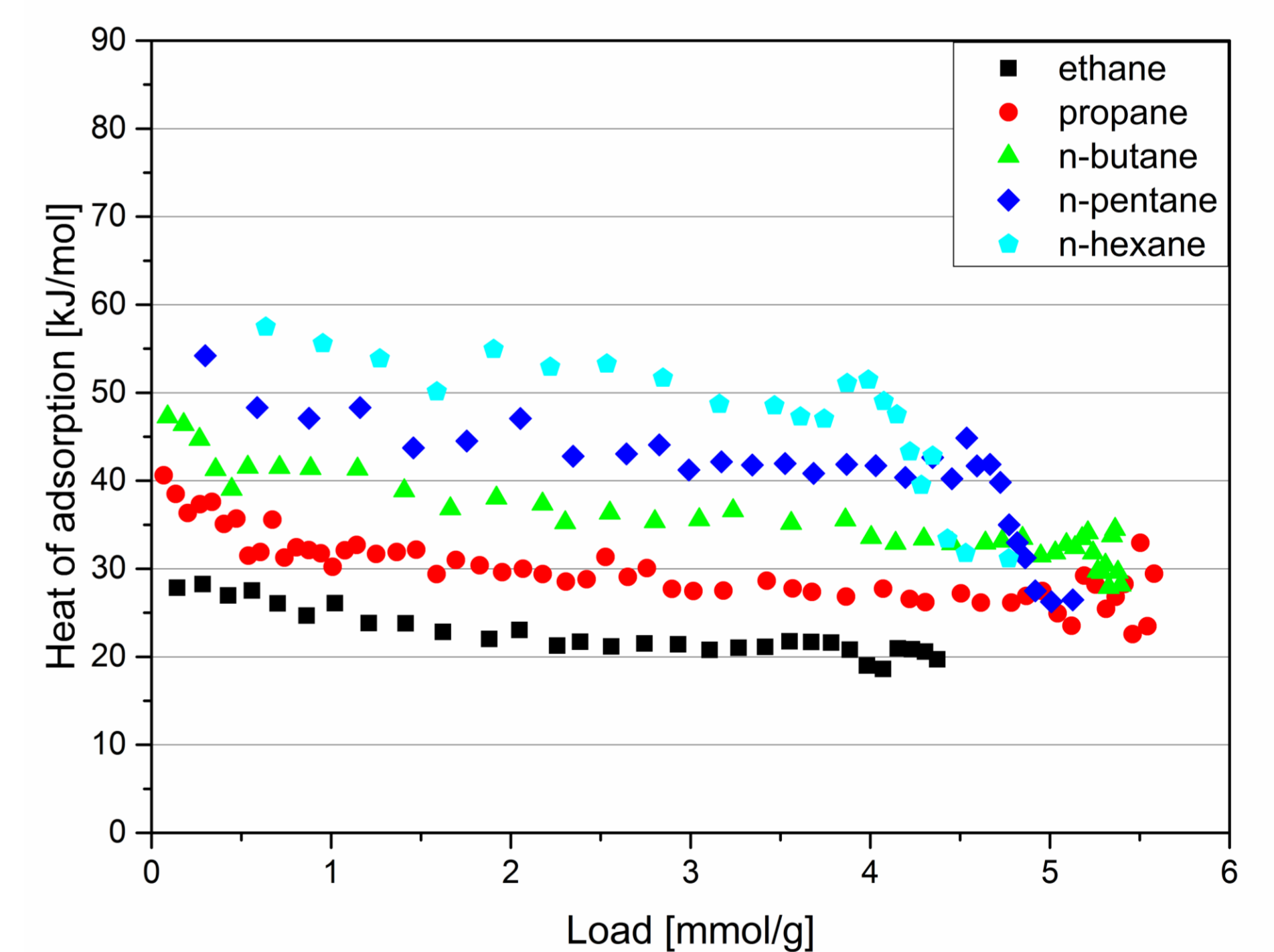


Fig.5: Load-dependent heat of adsorption of n-alkanes on activated carbon Norit R1 Extra

- decreasing  $\Delta h_{\text{Ads}}$  due to heterogeneous surface
- significant decrease of  $\Delta h_{\text{Ads}}$  at high load due to capillary condensation in mesopores

## Resume and Prospect

In order to investigate the load-dependent heat of adsorption, a sensor gas calorimeter was successfully developed which allows a simultaneous measurement of calorimetric and volumetric data. As an example, the load-dependent heat of adsorption of the homologous series of n-alkanes from C2 to C6 on zeolites and activated carbon is shown.

Heats of adsorption between 20 and 80 kJ/mol were found. Based on the load-dependent heat of adsorption, an energetic characterization of the sorption systems will be carried out. Combining capacity and caloric data allows a more sophisticated analysis of surface chemistry and pore structure.

## Acknowledgments

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